Chicken Pineapple Sausage

| U.S. | Ingredient | Metric | Percent |
|----------|--------------------------------|----------|---------|
| 4 lb. | Chicken, breast, thighs, skin* | 1820.0 g | 89.00 |
| 1 cup | Pineapple, crushed | 86.0 g | 4.75 |
| ½ cup | Dry Skim Milk Powder | 35.0 g | 1.90 |
| 5 tsp. | Salt | 36.5 g | 2.00 |
| 2 Tbs. | Sugar | 26.0 g | 1.50 |
| 2 tsp. | White pepper, ground | 4.8 g | 0.25 |
| 1 tsp. | Sodium phosphates | 4.0 g | 0.20 |
| ¹⁄₄ tsp. | Pineapple flavoring | 1.25 ml | 0.07 |
| ½ tsp. | Allspice, ground | 1.0 g | 0.05 |
| ½ tsp. | Ginger; dried, ground | 1.0 g | 0.05 |
| ¹⁄₄ tsp. | Clove, ground | 0.5 g | 0.03 |
| | Hog casings, 32mm | | |
| 4½ lb. | ← Totals → | 2.0 Kg | |



This formulation is based on metric measures; U.S. measures are approximate!

* 60% chicken meat/40% skin

Method of Preparation:

- 1. Cube and chill the chicken to 38°F and grind through the medium plate.
- 2. Add the salt and sodium phosphate, mixing in well; *chill for 1 hour* prior to adding remaining ingredients.
- 3. Add all the ingredients including the pineapple; mix well.
- 4. Stuff the mixture into the 32 mm casings.
- 5. Twist off the casing at approximately 5-inch intervals.
- 6. Cook the sausages before eating.

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