Smoked Filipino Sausage

Source: Official Document, Government of the Philippines

U.S.	Ingredient	Metric	Percent
5 lb.	Pork Shoulder	2270.0 g	86.25
6 Tbs.	Sugar	68.0 g	2.6
5 tsp.	Salt	38.0 g	1.5
2 Tbs.	Corn Starch	20.0 g	0.75
5 Tbs.	NF Dry Milk	12.0 g	0.45
2 tsp.	MSG	9.0 g	0.30
$2\frac{1}{2}$ tsp.	Garlic powder	7.0 g	0.26
1 Tbs.	Pepper, Black, ground	6.5 g	0.25
1 tsp.	Cure #1	6.0 g	0.23
1½ tsp.	Phosphate	6.0 g	0.23
7 Tbs.	Water	100.0 ml	3.80
3 Tbs.	Anisado wine*	45.0 ml	1.70
5 tsp.	Pineapple Juice	25.0 ml	1.00
4 tsp.	Vinegar	20.0 ml	0.75



5 lb. ← Totals → 2.27 Kg 100%

This formulation is based on metric measures; U.S. measures are approximate!

Method:

- 1. Chill the pork to 38°F and then grind the meat through a fine plate.
- 2. Dissolve all the dry ingredients in the liquids.
- 3. Mix the dissolved ingredients with the ground meat.
- 4. Allow the sausage to cure under refrigeration for 24 hours.
- 5. Stuff and link the sausage meat into 8-inch sausages.
- 6. Smoke sausage for about 3 hours at 160°F to an internal temperature of 152°F.
- 7. Chill the sausages in cold water to about 90°F.
- 8. Store smoked sausage under refrigeration and/or vacuum pack.

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^{*}Anisado is "Anise wine" - possible substitutes are ground star anise seed or Anisette liquor.